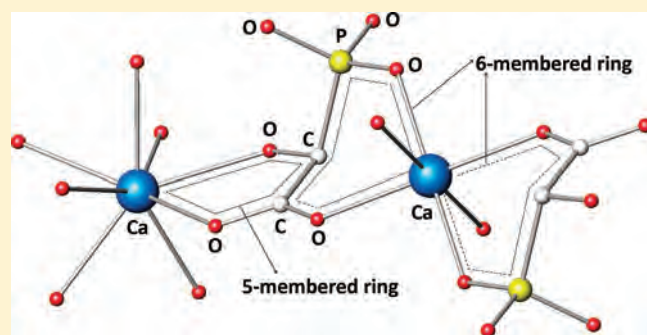


Common Structural Features in Calcium Hydroxyphosphonoacetates.
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S Supporting Information

ABSTRACT: *R,S*-Hydroxyphosphonoacetic acid (H₃HPA) is an inexpensive multidentate organic ligand widely used for the preparation of organo-inorganic hybrid materials. There are reports of several crystal structures and the variability of the resulting frameworks is strikingly high, in contrast with the simplicity of the ligand. In an attempt to investigate and rationalize some salient structural features of the crystal structures, we have carried out a systematic high-throughput study of the reaction of H₃HPA with Ca²⁺ in aqueous solutions (pH values ranging 1.0–7.5) at room temperature and hydrothermally at 180 °C. The tested synthetic conditions yielded five crystalline single-phase Ca–H₃HPA hybrids: Ca₃(O₃PCHOHCOO)₂·14H₂O (1), Ca(HO₃PCHOHCOO)·3H₂O (2), Ca₅(O₃PCHOHCOO)₂(HO₃PCHOHCOO)₂·6H₂O (3), CaLi(O₃PCHOHCOO) (4), and Ca₂Na(O₃PCHOHCOO)(HO₃PCHOHCOO)·1.5H₂O (5). Four new crystal structures, 2–5, are reported (three from powder diffraction data and one from single-crystal data), which allowed us to unravel some key common structural features. The Ca–H₃HPA hybrids without an extra alkaline cation, 1–3, contain a common structural motif, which has been identified as a linear Ca–H₃HPA–Ca–H₃HPA–Ca trimer. This inorganic motif has a central Ca²⁺ in a distorted octahedral environment, whereas the two side Ca²⁺ cations are in an eight-coordinated oxygen-rich environment. The H₃HPA ligands are chelating the central Ca²⁺ through two pairs of carboxylate and phosphonate oxygen atoms forming six-membered rings, Ca–O–C–C–P–O–Ca. This coordination mode allows the peripheral Ca(II) ions to bind the ligand through the –OH group and the other carboxylate oxygen, forming a five-membered ring, Ca–O–C–C–O–Ca. The presence of alkaline cations, Li⁺ and Na⁺, disrupt this common structural feature leading to highly dense frameworks. Finally, similarities (and differences) between Ca–H₃HPA and Cd–H₃HPA hybrids are also discussed.



INTRODUCTION

Coordination polymers, also known as metal–organic frameworks (MOFs), are an important class of hybrid frameworks, in which polyfunctional organic molecules bridge metal cations (or clusters) into extended arrays.¹ These materials exhibit a wide structural diversity chiefly as a result of the coordination preferences of the metal and the various ways in which the ligand can coordinate to the metal ion.¹ Various aspects of hybrid materials have been recently reviewed.² The possibility of designing materials with predetermined functionalities³ has prompted investigations of diverse applications for these hybrid systems, including gas separation⁴ and storage,⁵ heterogeneous catalysis,⁶ and photoluminescence.⁷

A particular class of multidentate ligands are polyfunctional phosphonic acids, having multiple oxygen-donor groups (and occasionally other groups) capable of binding a number of metal

ions into structurally versatile metal phosphonate hybrids.⁸ Among these phosphonic acids, 2-hydroxyphosphonoacetic acid (H₃HPA, where H₃ stands for the number of exchangeable protons and HPA is the acronym of the acid) is a polyvalent ligand, bearing three different coordination groups (–OH, –COOH, and –PO₃H₂), that recently has attracted considerable attention as for the synthesis of metal phosphonates.⁹ In addition to being a stable and cost-effective compound, H₃HPA also possesses a chiral carbon in its backbone for potential chiral separations and nonlinear optical applications.¹⁰ Some metal–H₃HPA hybrids also exhibit anticorrosion,¹¹ catalytic,¹² and photoluminescent capabilities.¹³

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One-, two-, and three-dimensional M(II)–H₃HPA hybrids possessing a rich variety of architectures and topologies with variable coordination modes have been reported.¹⁴ Some of these materials could be synthesized as single crystals,¹¹ demonstrating their potential for crystal engineering. From previous studies, it was apparent that solids with low dimensionality tend to crystallize at room temperature and low pH, whereas hydrothermal reactions result in 2D or 3D frameworks, the latter usually incorporating various alkaline cations for charge compensation.¹⁴ The systematic investigation of pH and temperature using high-throughput methods have been previously reported for other metal phosphonates showing similar trends.¹⁵ The 3D anionic networks are obtained by buffering the pH of the initial solution with acetate salts (i.e., higher pH) and increasing the ratio M²⁺/H₃HPA or the A⁺/M²⁺ ratio (A = Na, K). For these solids, increasing dimensionality can be envisaged as a result of cross-linking between the polymeric units formed at low temperature, through subtle coordination changes at the metal centers. A common structural feature for M(II)–H₃HPA hybrids is the predominance of the octahedral coordination for the divalent metal ion, despite the preparation procedures and ion size disparities. Among all divalent transition metal ions studied, only Zn²⁺ has been reported to show a tetrahedral coordination under quite specific experimental conditions.¹⁶ On the other hand, the larger alkaline earth ions have been found to be eight-coordinated (Sr²⁺), forming 2D layered polymers, or nine-coordinated in 3D structures (Sr²⁺, Ba²⁺).¹⁷ Ca²⁺ is quite unique as evidenced by a reported hybrid that displays simultaneously a central CaO₆ group connected to two CaO₈ side units forming a linear trimer.^{11a} This compound, Ca₃(HPA)₂(H₂O)₁₄, has been reported to be an effective corrosion inhibitor for carbon steel surfaces.^{11a}

Given the versatility shown by Ca²⁺ upon H₃HPA coordination, we have undertaken a systematic study of the Ca²⁺–H₃HPA system, in order to determine the structural variations and define the synthesis parameters for the crystalline phases formed at RT and hydrothermally, at 180 °C. For the latter procedure, a parallel synthesis methodology was applied. Four new structures have been derived from single-crystal and powder diffraction data and thoroughly analyzed. Furthermore, the compounds have been characterized by a number of techniques including infrared spectroscopy and thermal analysis. A key finding of this study is the repeated occurrence of a common calcium-based trimeric inorganic moiety. Its recognition is the basis for understanding important structural features and perhaps for predicting product structures in future preparations of this large family of compounds.

■ EXPERIMENTAL SECTION

General Procedures. A racemic mixture of R,S-H₃HPA (50% w/w stock solution in water, under the commercial name Belcor 575) was purchased from IMC, Spain, or from Biolabs, UK. Stock solutions of HCl and AOH (A = Li⁺, Na⁺, K⁺) were used for pH adjustments; for concentrations see below. Hydrothermal reactions were carried out using a parallel synthesis procedure in an autoclave block made of aluminum, which contains 36 reaction chambers in a 6 × 6 array. Teflon reactors have an inner diameter of 19 mm and a depth of 18 mm, with a total volume of about 5 mL. A thin sheet of Teflon covers the reaction vessels, which are then sealed inside a specially designed aluminum autoclave. A photograph of the system is given in the Supporting Information. In-house, deionized water was used for all syntheses. Selected synthesis parameters including starting and final pH values are given in Table S1, see Supporting Information. Water-soluble metal

salts were commercial samples and were used without further purification. Elemental analyses (C, H, N) were measured on a Perkin–Elmer 240 analyzer. Thermogravimetric analysis (TGA) data were recorded on an SDT-Q600 analyzer from TA Instruments. The temperature varied from RT to 900 °C at a heating rate of 10 °C·min^{−1}. Measurements were carried out on samples in open platinum crucibles under air flow. Infrared spectra were obtained with an ATR accessory (MIRacle ATR, PIKE Technologies, USA) coupled to an FTIR spectrometer (FT/IR-4100, JASCO, Spain). All spectra were recorded in the 4000 to 600 cm^{−1} range at 4 cm^{−1} resolution, and 50 scans were accumulated.

Materials Syntheses. Room Temperature Synthesis

Ca₃(O₃PCHOHCOO)₂·14H₂O (1). Compound 1 was prepared following the procedure previously described at pH = 7.3.^{11a} IR data/cm^{−1}: 3569 (sh), 3327 (sh), 3232 (br), 2946 (w), 1639 (w), 1582 (m), 1427 (m), 1367 (w), 1264 (m), 1202 (m), 1086 (sh), 1059 (s), 979 (s), 832 (w).

Ca(HO₃PCHOHCOO)·3H₂O (2). A quantity of H₃HPA (0.5 mL of a 50% w/w aqueous solution, 2.195 mmol) was dissolved in deionized water (25 mL), and hydrated calcium chloride (2.195 mmol) was added stepwise under vigorous stirring. Solution pH was adjusted to 2.0 and 4.06 with 1.0 or 5.0 M NaOH solutions, respectively. For the pH = 2 preparation, the clear slightly yellow solution was stored at ambient temperature. The reaction solution yielded a crystalline material after 3 days (~50% based on metal). If crystallization is left to proceed over 1 week, higher yield is obtained (~60% based on metal). The precipitate was isolated by filtration and air-dried. Anal. Calcd (%) for CaC₂H₃O₉P: 9.68%C, 3.66%H. Found: 9.78%C, 3.15%H. IR data/cm^{−1}: 3534 (br), 3393 (br), 3193 (br), 2945 (w), 2872 (w), 2815 (w), 2765 (w), 2716 (w), 2669 (w), 1638 (sh), 1587 (s), 1441 (m), 1389 (m), 1288 (m), 1186 (m), 1160 (s), 1076 (m), 1051 (s), 967 (w), 927 (s), 821 (w). For the pH = 4.06 preparation, an unknown, unidentified as of yet, phase was obtained.

Hydrothermal Synthesis. Ca(NO₃)₂·3H₂O (2.23 mmol) was added to a solution formed by 0.5 mL of the ligand stock solution (2.23 mmol) and deionized water (1.5 mL) under stirring. A fixed molar ratio, Ca²⁺/H₃HPA = 1:1, was used. Solution pH was adjusted to the desired value, between 1.0 and 7.2, with solid AOH (A = Li⁺, Na⁺, K⁺) or the corresponding 5.0 M stock solutions. The reactions were maintained for 3 days at 180 °C in a Teflon-lined autoclave. The resulting solids were filtered off, washed twice with deionized water, and dried at 50 °C.

Ca₅(O₃PCHOHCOO)₂(HO₃PCHOHCOO)₂·6H₂O (3). Compound 3 was prepared using CaO as the source of Ca²⁺ and using a Ca²⁺/H₃HPA molar ratio between 1:1 and 2.17:1 (pH initial values ranged between 0.61 and 4.6) with a yield close to 25% (based on calcium). Anal. Calcd (%) for Ca₅C₈H₂₂O₃₀P₄: 10.42%C, 2.40%H. Found: 10.38%C, 2.12%H. Compound 3 was also obtained as above but using Ca(NO₃)₂·3H₂O and KOH to increase the pH, with a yield of 73%. Compound 3 was also isolated at pH lower than 1.5 when NaOH is added to regulate the pH, yield 83%. IR data/cm^{−1}: 3507 (sh), 3228 (br), 3084 (sh), 2806 (w), 2724 (w), 1615 (m), 1586 (s), 1454 (w), 1423 (m), 1405 (m), 1289 (w), 1249 (w), 1210 (w), 1160 (m), 1136 (m), 1089 (w), 1061 (s), 994 (m), 968 (sh), 943 (m), 915 (m), 837 (m).

CaLi(O₃PCHOHCOO) (4) and Ca₂Na(O₃PCHOHCOO)(HO₃PCHOHCOO)·1.5H₂O (5). Single phases CaLi(O₃PCHOHCOO) (4) and Ca₂Na(O₃PCHOHCOO)(HO₃PCHOHCOO)·1.5H₂O (5) were obtained within a wide pH range, between 1.0 and 4.3 for 4 and from 1.0 to 7.2 for 5, following the general description described above. Anal. Calcd (%) for CaLiC₂H₂O₆P: 12.01%C, 1.01%H. Found: 10.55%C, 1.13%H. Yield: 81% (based on metal). IR data/cm^{−1}: 3083 (br), 2972 (w), 2677 (w), 2613 (sh), 1620 (w), 1575 (s), 1432 (s), 1364 (sh), 1350 (m), 1273 (m), 1165 (m), 1146 (m), 1128 (m), 1077 (s), 1045 (m), 979 (s), 953 (w), 837 (m). Anal. Calcd (%) for Ca₂NaC₄H₈O_{13.5}P₂: 10.99%C, 1.84%H. Found: 9.83%C, 1.64%H. Yield: 65% (based on metal). IR data/cm^{−1}: 3530 (sh), 3206 (br), 2913 (sh), 2843 (w), 2758 (w), 2643 (w), 1588 (m), 1446 (sh), 1412 (m), 1358 (w), 1306 (w), 1256 (w), 1185 (sh), 1160 (sh), 1130 (sh), 1120 (m), 1060 (s), 985 (m), 960 (sh), 916 (w), 858 (w), 834 (w).

Structural Determinations. Laboratory X-ray powder diffraction (XRPD) patterns were collected on a PANalytical X'Pert Pro diffractometer. XRPD patterns corresponding to the single phases were autoindexed using the DICVOL06 program,¹⁸ and the space groups were derived from the observed systematic extinctions. To minimize the preferred orientation effects, XRPD patterns of **2** and **4** for *ab initio* structure determination (samples within rotating borosilicate glass capillaries of diameter of 0.5 mm) were recorded in Debye–Scherrer transmission configuration by using a hybrid Ge(220) primary monochromator (Cu K α_1 radiation) and the X'Celerator detector. For **2**, the XRPD pattern was recorded between 9° and 80° (2 θ), 0.017° step size, and an equivalent counting time of ca. 1300 s/step. For **4**, the scanned angular region was 5–100° in 2 θ with a step size of 0.017° (2 θ) and an equivalent counting time of ca. 1000 s/step. Additionally and in order to carry out the final Rietveld refinement for **2**, a second pattern was recorded in a Bragg–Brentano reflection configuration by using a Ge(111) primary monochromator (Cu K α_1) and the X'Celerator detector. This X-ray pattern was collected between 5° and 100° in 2 θ with the same step size and an equivalent counting time of 356 s/step. This second pattern was collected because the reflection geometry allows measurable diffraction peaks at higher diffraction angles although the pattern displays a larger preferred orientation effect. The crystal structures of **2** and **4** were solved following an *ab initio* methodology using the transmission patterns. Structure determination was carried out by direct methods using the program EXPO2009.¹⁹ A partial structural model was obtained for **2**, while for **4** the full content of the asymmetric unit was given by the default setting of the program. The final structure for **2** was derived from the analysis of the pattern collected in reflection geometry.

For **3**, a high-resolution synchrotron powder data set was collected on the ID31 powder diffractometer of ESRF, European Synchrotron Radiation Facility, (Grenoble, France) using a short wavelength $\lambda = 0.2998$ Å selected with a double-crystal Si(111) monochromator and calibrated with Si NIST ($a = 5.43094$ Å). The Debye–Scherrer configuration was used with the sample loaded in a rotating borosilicate glass capillary of diameter of 1.0 mm. The overall measuring time was ~100 min to have very good statistics over the angular range 1.5–20° (in 2 θ). The data from the multianalyzer Si(111) stage were normalized and summed into 0.003° step size with local software. The crystal structure of **3** was also solved following an *ab initio* methodology. The integrated intensities extracted with the program Ajust²⁰ were introduced in the direct methods program XLENS.²¹ The number of large and weak E values actively used were 290 and 874, respectively. The starting framework model was derived from the interpretation of the electron density map computed with the set of refined phases with the highest combined figure of merit.

In general, the missing atoms were localized by difference of Fourier maps. All crystal structures were refined by the Rietveld method²² by using the GSAS package²³ with soft constraints to maintain chemically reasonable geometries for the phosphonate, chain, and carboxylic groups. The soft constraints were as follows: PO₃C₁ tetrahedron, P–O [1.53(1) Å], P–C₁ [1.80(1) Å], O...O [2.55(2) Å], O...C₁ [2.73(2) Å]; C₁OH–C₂OO group, C₁–C₂ [1.50(1) Å], C₂–O_{carb} [1.23(1) Å], C₁–OH [1.40(1) Å], P...OH [2.68(2) Å], C₂–OH [2.40(2) Å], O_{carb}...O_{carb} [2.21(2) Å], C₁...O_{carb} [2.36(2) Å]. No attempts to locate the H atoms were carried out due to the limited quality of the XRPD data. All atoms were isotropically refined using specific restraints. Crystallographic data are presented in Table 1 and the final Rietveld plots for phases **2**, **3**, and **4** are given in the Supporting Information. Crystal structures have been deposited at the CCDC, and the reference codes are also given in Table 1.

Suitable single crystals of **5** were obtained, so a crystal was mounted on a glass fiber and used for data collection. Data were recorded in a Bruker SMART APEX diffractometer at 298 K using Mo radiation. The data were processed with APEX2²⁴ and corrected for absorption using SADABS.²⁵ The structure was solved by direct methods,²⁶ revealing the positions of

all non-hydrogen atoms. These atoms were refined on F^2 by full-matrix least-squares procedure²⁷ using anisotropic displacement parameters except the sodium atom and the oxygens corresponding to the water molecules, which were refined isotropically. All hydrogens, except those of water molecules, were located in difference Fourier maps and included as fixed contributions riding on attached atoms with isotropic thermal displacement parameters 1.2 times those of the respective atom. Crystallographic and structure refinement data are also given in Table 1.

Good quality single crystals of **1** were grown from the synthesis medium. Data were collected on a Nonius Kappa CCD area detector diffractometer at 150(2) K with Mo K α ($\lambda = 0.71073$ Å). The structure was solved by direct methods,²⁶ revealing the positions of all non-hydrogen atoms. These atoms were refined on F^2 by full-matrix least-squares procedure²⁷ using anisotropic displacement parameters. Crystallographic and structure refinement data are also given in Table 1.

A thermogravimetric study for **3** was carried out for the sample loaded in an Anton Paar TTK450 camera under static air. Flow of gases was not employed in order to avoid sample dehydration prior to the diffraction experiment. Data were collected at different temperature intervals from room temperature to 260 °C with a heating rate of 5 °C·min^{−1} and a delay time of 5 min to ensure thermal stabilization. The data acquisition range was 4–70° (2 θ) with a step size of 0.017°.

RESULTS AND DISCUSSION

Calcium hydroxyphosphonoacetate hybrid materials show a rich variety of structural architectures, depending on the synthesis conditions. Four variables have been analyzed in this work: Ca²⁺/H₃HPA molar ratio, temperature, initial pH, and the presence of alkali ions. Table 2 summarizes the chemical composition of the isolated phases and the experimental conditions yielding the highest crystalline solids. The crystallization diagram as a function of the initial pH is shown in Figure 1. Two single-phase compounds were isolated at room temperature, **1** and **2**, at slightly basic and low pH, respectively. An unknown compound(s), prepared by adjusting the initial pH at 4.06 with NaOH or KOH solutions, was obtained, but it could not be indexed. However, this compound, upon hydrothermal treatment at 180 °C in aqueous suspension, evolves to **3**. As it can be seen in Figure 1, this phase exhibits the broadest pH stability range, among all prepared compounds. Compound **3** could be synthesized in a wide range of Ca²⁺/H₃HPA molar ratios and Na⁺ or K⁺ concentrations. These findings points to **3** as having the largest stability field within the explored experimental conditions. Nevertheless, addition of LiOH to the initial reaction mixture led to **4**. This phase is fully deprotonated and is stable, even at pH = 1, which reveals that Li⁺ plays a remarkable structural role in this framework. Conversely, quite large alkaline ions, such as K⁺, are not incorporated within the structure of Ca–H₃HPA hybrids. Na⁺ seems to play an intermediate role, acting as a charge-compensating cation in a new phase, **5**, formed at initial pH higher than 2.

Thermogravimetric analyses for compounds **1**, **2**, **3**, **4**, and **5** are displayed in Figure 2. Data for **2** are shown here for comparison, but they are not discussed because they were previously reported.¹⁷ The first step in the mass loss curve for **1** occurs at 150 °C, with an associated weight loss of 33.5%, closely corresponding to the loss of 11 water molecules (33.09%). The remaining water molecules are progressively lost up to 320 °C, above which, the thermal decomposition of **1** takes place.

The TGA curve of **3** exhibits two consecutive mass losses up to 240 °C followed by a plateau up to 300 °C. The observed weight loss, 7.1%, is in relatively good agreement with that calculated for

Table 1. Crystallographic Data for Calcium Hydroxyphosphonoacetate Hybrid Materials

| phase | 1 | 2 | 3 | 4 | 5 |
|--|---|--|---|--|--|
| empirical formula | Ca ₃ C ₄ H ₃₂ P ₂ O ₂₆ | CaC ₂ H ₉ O ₉ P | Ca ₅ C ₈ H ₂₂ O ₃₀ P ₄ | CaLiC ₂ H ₂ O ₆ P | Ca ₂ NaC ₄ H ₈ O _{13.5} P ₂ |
| FW (g·mol ⁻¹) | 678.48 | 248.14 | 922.53 | 200.03 | 437.19 |
| space group | <i>P</i> $\bar{1}$ | <i>P</i> 2 ₁ <i>nb</i> | <i>I</i> 12/ <i>a</i> 1 | <i>P</i> 12 ₁ / <i>a</i> 1 | <i>P</i> $\bar{1}$ |
| λ (Å) | 0.71073 | 1.5406 | 0.29998 | 1.5406 | 0.71073 |
| <i>a</i> (Å) | 6.29940(10) | 12.04034(28) | 29.7116(4) | 10.12041(21) | 6.6400(7) |
| <i>b</i> (Å) | 9.2525(2) | 23.2258(5) | 8.84842(9) | 8.59419(17) | 8.7164(9) |
| <i>c</i> (Å) | 11.2079(2) | 5.81578(13) | 11.31039(9) | 6.07635(13) | 11.5047(12) |
| α (deg) | 66.7085(11) | 90.0 | 90.0 | 90.0 | 76.174(1) |
| β (deg) | 86.1892(11) | 90.0 | 93.2400(8) | 92.438(1) | 89.574(1) |
| γ (deg) | 87.2087(10) | 90.0 | 90.0 | 90.0 | 75.524(1) |
| <i>V</i> (Å ³) | 598.512(19) | 1626.36(8) | 2968.52(6) | 528.02(2) | 625.07(11) |
| crystal size (mm ³) | 0.35 × 0.25 × 0.2 | | | | 0.08 × 0.06 × 0.02 |
| <i>Z</i> | 1 | 8 | 4 | 4 | 1 |
| <i>V</i> (Å ³ atom ⁻¹) ^a | 17.1 | 15.6 | 16.5 | 12.0 | 13.9 |
| ρ_{calc} (g·cm ⁻³) | 1.882 | 1.952 | 2.014 | 2.492 | 2.307 |
| 2 θ range (deg) | 2.00–27.50 | 4.98–100 | 1.50–20.00 | 4.01–99.99 | 1.83–25.00 |
| data/restraints/params | 2730/0/220 | 2746/38/129 | 6211/45/133 | 5669/23/58 | 2172/0/198 |
| no. reflns | 2730 | 776 | 2423 | 539 | 2172 |
| indep. reflns [<i>I</i> > 2 σ (<i>I</i>)] | 2528 | | | | 2050 |
| <i>R</i> _{wp} | | 0.097 | 0.1147 | 0.0659 | |
| <i>R</i> _p | | 0.0737 | 0.0838 | 0.0504 | |
| <i>R</i> _F | | 0.0877 | 0.0693 | 0.0524 | |
| GOF, <i>F</i> ² | 1.053 | | | | 1.194 |
| <i>R</i> factor [<i>I</i> > 2 σ (<i>I</i>)] | <i>R</i> 1 = 0.0212 ^b w <i>R</i> 2 = 0.0572 ^b | | | | <i>R</i> 1 = 0.0560 ^b w <i>R</i> 2 = 0.1532 ^b |
| <i>R</i> factor (all data) | <i>R</i> 1 = 0.0234 ^b w <i>R</i> 2 = 0.0584 ^b | | | | <i>R</i> 1 = 0.0585 ^b w <i>R</i> 2 = 0.1545 ^b |
| CCDC reference code | 766599 | 801008 | 801011 | 801009 | 801010 |

^a Volume per non-hydrogen atom. ^b $R1(F) = \sum ||F_o| - |F_c|| / \sum |F_o|$; $wR2(F^2) = [\sum w(F_o^2 - F_c^2)^2 / \sum wF_o^4]^{1/2}$.

Table 2. Stoichiometry, Experimental Conditions and Dimensionality for the Isolated Phases

| phase | pH | <i>T</i> (°C) | added cation | chemical formula/dimensionality |
|-------|-----|---------------|-----------------|--|
| 1 | 7.3 | RT | Na ⁺ | Ca ₃ (O ₃ PCHOHCOO) ₂ ·14H ₂ O/0D |
| 2 | 2.0 | RT | Na ⁺ | Ca(HO ₃ PCHOHCOO)·3H ₂ O/2D |
| 3 | 4.3 | 180 | K ⁺ | Ca ₅ (O ₃ PCHOHCOO) ₂ (HO ₃ PCHOHCOO) ₂ ·6H ₂ O/3D |
| 4 | 4.3 | 180 | Li ⁺ | CaLi(O ₃ PCHOHCOO)/3D |
| 5 | 4.3 | 180 | Na ⁺ | Ca ₂ Na(O ₃ PCHOHCOO)(HO ₃ PCHOHCOO)·1.5H ₂ O/2D |

the loss of four hydration water molecules, 7.8%. The remaining two water molecules are lost above 300 °C, a process that overlaps with thermal combustion of the organic moieties. On the other hand, 4 is stable until 380 °C showing a single-step weight loss, attributed to the combustion of the organic moieties. The thermal behavior of 5 is characterized by a gradual weight loss before the combustion of the organic moieties. There are two small mass losses between 90 and 220 °C, with an overall associated weight loss of 2.37%, closely corresponding to the loss of a half water molecule, 2.06%. A third weight loss between 200 and 750 °C is attributed to overlapped processes of dehydration and combustion.

Thermogravimetric patterns were recorded for 3, see Supporting Information, in order to study its thermal evolution. Only small changes in the position and intensities of the diffraction peaks are observed up to 260 °C, which confirms the robustness

of the framework prior to its thermal decomposition. However, it was not possible to index the XRPD pattern of this phase at intermediate temperatures. No reversible hydration of this phase was detected on cooling.

Representative IR spectra for the prepared phases, between 4000 and 1400 cm⁻¹, are given in Figure 3. This spectral region was selected in order to get complementary information about the band shifts of the carboxylate and PO–H groups, together with those characteristics of the water molecules. Conversely to other metal carboxyphosphonates,^{8c} the protonated carboxylate group was absent in all of these calcium hydroxyphosphonoacetates. This common structural characteristic was obtained in the crystal structure studies, see below, and corroborated in the IR study as deduced from the systematic absence of the IR signal at 1715 cm⁻¹ corresponding to the asymmetric $\nu(\text{C=O})$ stretch of the free acid (–COOH). Instead of this band, intense bands

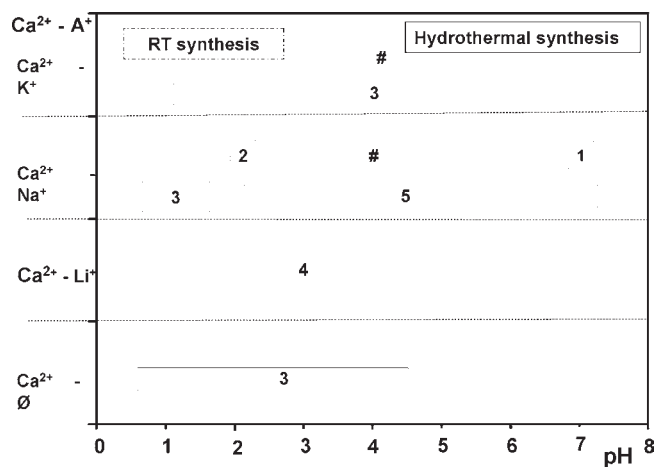


Figure 1. Stability range for Ca-H₃HPA derivatives as a function of the initial pH and the addition of alkaline cations. For alkaline-containing preparations, the Ca/H₃HPA molar ratio was kept fixed to 1.0; # indicates unknown phase(s).

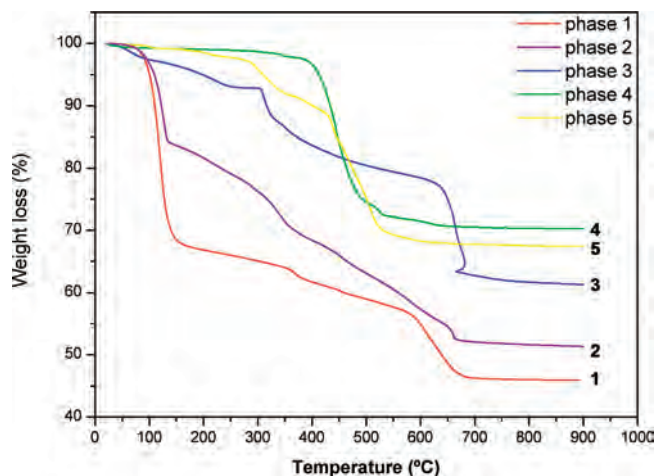


Figure 2. TGA curves for the studied phases: Ca₃(O₃PCHOHCOO)₂·14H₂O (1); Ca(HO₃PCHOHCOO)·3H₂O (2); Ca₅-(O₃PCHOHCOO)₂(HO₃PCHOHCOO)₂·6H₂O (3); CaLi(O₃PCHOHCOO) (4); Ca₂Na(O₃PCHOHCOO)(HO₃PCHOHCOO)·1.5H₂O (5).

were observed around 1583–1570 cm⁻¹ and 1440–1411 cm⁻¹, corresponding to the asymmetric and symmetric vibrations of the carboxylate groups [O–C–O⁻], respectively. Several broad and small bands in the region of 2900–2650 cm⁻¹, more visible in the spectra of 2, are assigned to the presence of hydrogen phosphonate, H–OPO₂C, moieties.

The IR bands in the region 3600–3000 cm⁻¹ are assigned to the O–H stretching vibrations of three different moieties: hydroxyl groups of the ligand, hydrogen phosphonate units, and the water molecules. The broadening and splitting of these bands suggests the presence of several types of water molecules interacting through H-bonds with variable intensities, from weak (~3600 cm⁻¹) to strong interaction (~3200 cm⁻¹). It must be noted that only a very low-intensity band centered at 3092 cm⁻¹ was observed for 4. Because this compound does not contain water and hydrogen phosphonate groups, see Table 2, this band

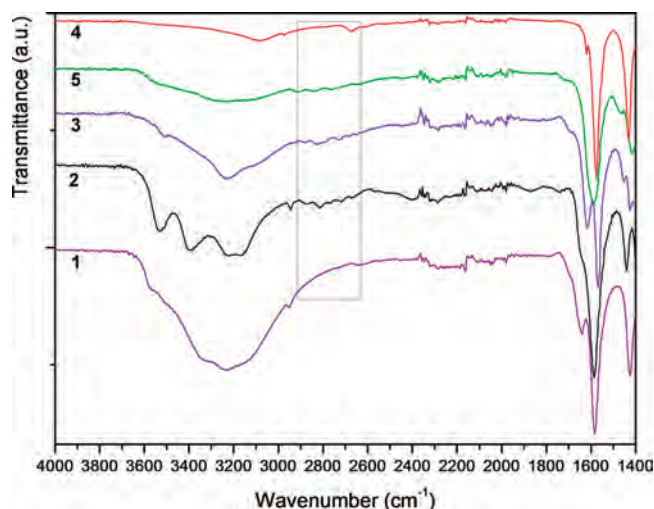


Figure 3. Selected region of the FTIR spectra for compounds 1–5. The 2900–2650 cm⁻¹ region is highlighted to emphasize the relationship of the bands in that region and the presence of hydrogen phosphonate groups, see Table 2.

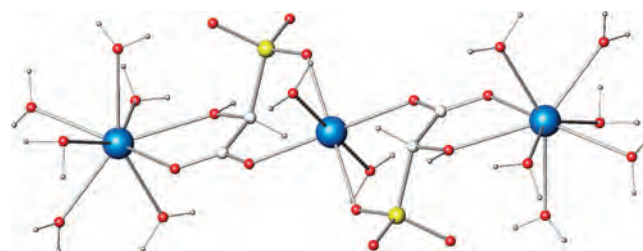


Figure 4. Ball-stick representation of a trimer of 1, Ca₃(O₃PCHOHCOO)₂·14H₂O, showing the five- and six-membered rings. Ca, big blue spheres; P, medium-size yellow spheres; C, white balls; O, red balls; H, small gray balls.

must be due to the stretching vibration of the hydroxyl group. Its position is indicative of the existence of a strong metal–oxygen interaction in this solid. All spectra, except that of 4, show the δ(H–O–H) bending vibration of the water molecules at 1640–1615 cm⁻¹, which is partially overlapped with the stretching vibration of the carboxylate groups. Other bands located at lower wavenumbers (<1400 cm⁻¹) corresponding to vibration modes of the CH₂, PO₃C, C–C, and M–O groups are also present in these IR spectra.^{8c}

The crystal structure of 1, Ca₃(O₃PCHOHCOO)₂·14H₂O, has been recently communicated, and it is described as a molecular linear trimer,^{11a} with Ca atoms being bridged by two fully deprotonated HPA³⁻ ligands. Both *R* and *S* isomers of the ligand are incorporated into the structure, see Figure 4. The central Ca²⁺ is found in a distorted octahedral environment, whereas the peripheral Ca²⁺ centers are in an eight-coordinated environment. The HPA³⁻ ligands are chelating the central Ca²⁺ through two pairs of oxygen atoms from the carboxylate and phosphonate groups forming six-membered rings, Ca–O–C–C–P–O–Ca. This coordination mode allows the peripheral Ca²⁺ ions to bind the ligand through the OH group and the other carboxylate oxygen, forming a five-membered ring, Ca–O–C–C–O–Ca. The remaining coordination sites are occupied by water molecules.

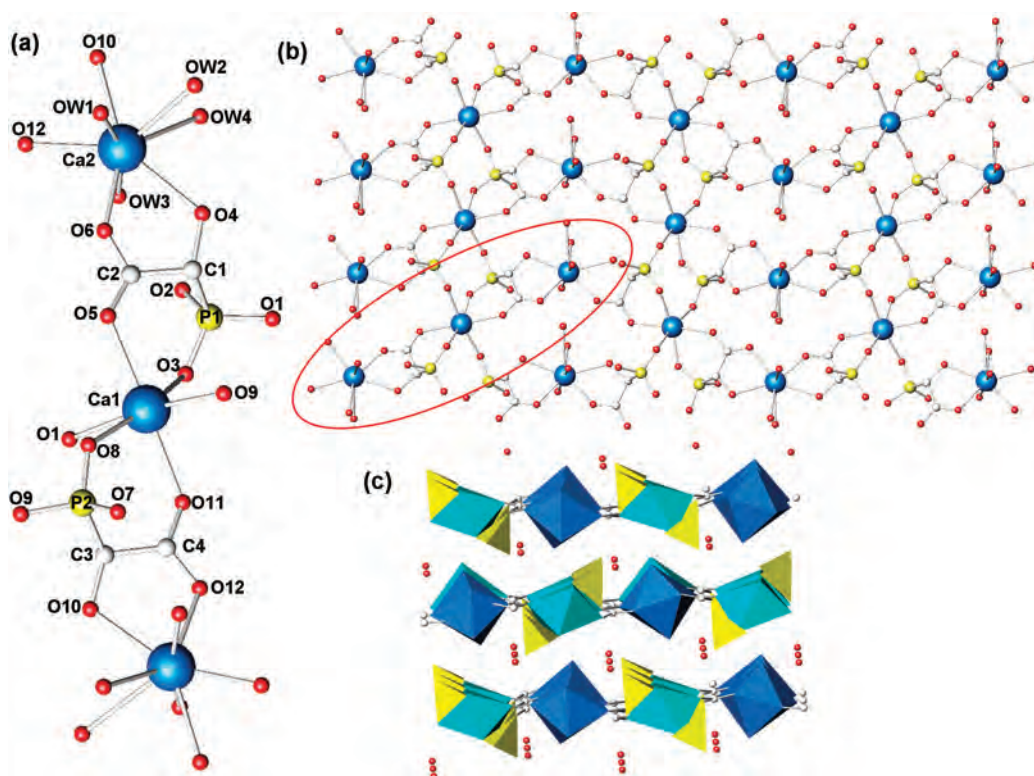


Figure 5. (a) Trimeric unit $\text{CaO}_8\text{--CaO}_6\text{--CaO}_8$ for $\text{Ca}(\text{HO}_3\text{PCHOHCOO}) \cdot 3\text{H}_2\text{O}$ with atoms labeled. (b) View of an organo-inorganic layer, plane *bc*. (c) Polyhedral view of the layer package along the $[100]$. CaO_6 , sky-blue octahedra; CaO_8 , blue polyhedra; CPO_3 , yellow tetrahedra; O, red balls.

Five- and six-membered chelating rings are frequently found as structural features in metal hydroxyphosphonoacetates.^{14a,17,28} However, only a few $\text{M}(\text{II})$ derivatives of H_3HPA (cadmium,²⁹ manganese,³⁰ and cobalt³⁰) crystallize with structures containing the same bonding configuration described above: the combination of two central six-membered chelating rings and two external five-membered chelating rings. Therefore, this structural motif appears to be rather a distinctive feature in the frameworks $\text{M}^{\text{II}}\text{--H}_3\text{HPA}$ compounds.

An interesting theme to investigate is whether this single structural unit of $\text{Ca}_3(\text{HPA})_2$ might be a building block present in higher dimensionality frameworks. Hypothetically, the uncharged trimer, isolated at pH 7.3, may exist in acidic aqueous solution as a positively charged species, by protonation of the basic groups. As it will be discussed below, this species is thought to play a key role in generating higher dimensionality frameworks of $\text{Ca--H}_3\text{HPA}$ compounds. In fact, the metal–ligand connectivity appearing in the molecular trimer is preserved in the two-dimensional and three-dimensional solids.

Compound **2**, $\text{Ca}(\text{HO}_3\text{PCH}(\text{OH})\text{COO}) \cdot 3\text{H}_2\text{O}$, is obtained at room temperature, and it crystallizes in the orthorhombic system $P2_1nb$ and contains 26 non-hydrogen atoms in the asymmetric unit: two calcium atoms, two $\text{H}_1\text{HPA}^{2-}$ ligands, and six water molecules, all of them located in general positions. Its structure, solved from laboratory X-ray powder diffraction data, corresponds to a layered framework. Figure 5a shows a trimeric unit $\text{CaO}_8\text{--CaO}_6\text{--CaO}_8$ as building block of the hybrid layers where six-membered rings for the central octahedral calcium and five-membered rings for the side eight-coordinated calcium ions are evident. The organo-inorganic layer, Figure 5b, is composed of CaO_6 octahedra and CaO_8

polyhedra, with Ca--O bond distances ranging from 2.20(1) to 2.85(1) Å. Within the layers, the same connectivity scheme observed in **1** is kept. Each distorted CaO_6 octahedron is bonded to four phosphonate oxygens from four $\text{H}_1\text{HPA}^{2-}$ ligands and two oxygens from two carboxylate groups. The eight-coordinated Ca^{2+} center is bonded to four water molecules, and the remaining sites are occupied by two hydroxyl oxygen atoms and two carboxylate oxygen atoms from two $\text{H}_1\text{HPA}^{2-}$ ligands. Each carboxylate group bridges both CaO_6 and CaO_8 polyhedra in *anti–anti* mode, while the phosphonate group bridges two CaO_6 octahedra, leaving a free P--OH group pointing to the interlayer space. The remaining two noncoordinated water molecules (Ow5 and Ow6) are located in the interlayer space interacting by H-bonding with the free P--OH groups (see Table S3, Supporting Information). It is important to note that the layers are linked to each other only through van der Waals interactions, rather than by hydrogen bonds, because the distances between the lattice water molecules of a layer with the oxygen atoms of adjacent layer are longer than 3.5 Å (see Figure 5c).

These features provide insights into the 2D framework as being composed of interconnected protonated trimeric and monomeric units in a 1:1 ratio. The monomeric unit, formed by a CaO_6 octahedron, resembles that of the central Ca in the trimer unit, so that the $\text{CaO}_6\text{--CaO}_8$ linkages are maintained unchanged along the network. Instead of the labile water molecules, the axial coordination sites of CaO_6 octahedra are now occupied by phosphonate oxygens, increasing thus the connectivity of this moiety in the resulting two-dimensional framework. Interestingly, compound $\text{Na}_2[\text{Cd}_2\{\text{O}_3\text{PCH}(\text{OH})\text{CO}_2\}_2(\text{H}_2\text{O})_3] \cdot 2\text{H}_2\text{O}$, prepared at 120 °C,²⁸ has a two-dimensional framework quite similar to that of compound **2**. In this case, the hybrid layer is composed of

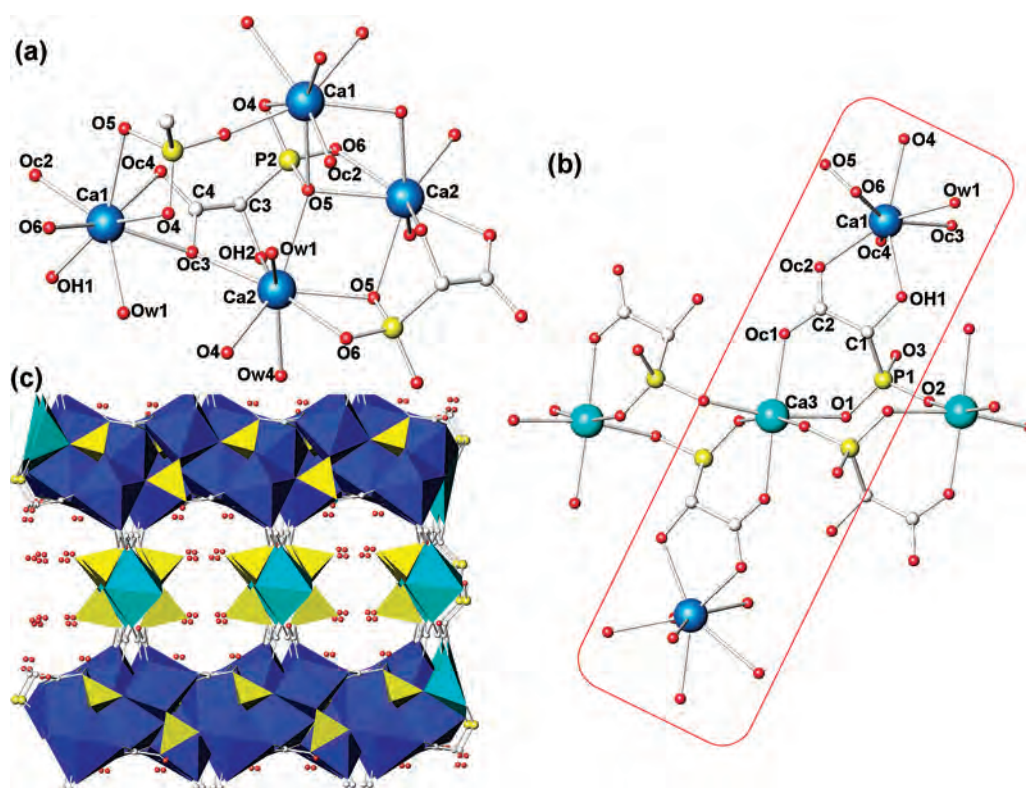


Figure 6. Crystal structure of 3, $\text{Ca}_5(\text{O}_3\text{PCHOHCOO})_2(\text{HO}_3\text{PCHOHCOO})_2 \cdot 6\text{H}_2\text{O}$. (a) Ball–stick representation (atoms labeled) showing the connectivity between CaO_8 polyhedra and HPA^{3-} ligands to form the organo-inorganic sheets. (b) Ball–stick representation of the link between the layers highlighting the trimeric calcium inorganic moieties resulting in one-dimensional chains. (c) Polyhedral view, along the c -axis, of the 3D open framework. CaO_6 , sky-blue octahedra; CaO_8 , blue polyhedra; CPO_3 , yellow tetrahedra; O, red balls.

alternating CdO_6 octahedra and CdO_7 polyhedra connected by HPA^{3-} anions, which maintain the same coordination pattern with respect to the metal ion, despite variations in the method of synthesis. Instead of H^+ , hydrated Na^+ ions are used to compensate the negative charge of the layer in the Cd^{2+} derivative. It is inferred, therefore, that similar building blocks are used to generate the 2D frameworks of both compounds, CdO_7 – CdO_6 – CdO_7 trimers as common inorganic moieties for the cadmium derivative.

Compound 3, $\text{Ca}_5(\text{O}_3\text{PCHOHCOO})_2(\text{HO}_3\text{PCHOHCOO})_2 \cdot 6\text{H}_2\text{O}$, prepared by a hydrothermal reaction, shows a complex structure with a large unit cell volume of $2968.76(7) \text{ \AA}^3$. Its XRPD pattern was indexed in a body-centered monoclinic lattice, and the systematic absences were consistent with the space group $I2/a$. Its structure, solved *ab initio* from synchrotron powder diffraction data, contains 25 non-hydrogen atoms in the asymmetric part of the unit cell. Its crystal structure may be viewed as composed of sheets of CaO_8 polyhedra and deprotonated HPA^{3-} moieties separated by chains of CaO_6 octahedra interconnected through $\text{H}_1\text{HPA}^{2-}$ ligands, which lead to a nonporous 3D open-framework, see Figure 6. This packing generates one-dimensional channels along the c -axis, being occupied by two disordered water molecules. A deeper insight into this 3D framework suggests that it may be built from the condensation of cationic trimeric inorganic bricks, $[\text{Ca}_3(\text{H}_1\text{HPA})_2]^{2+}$, with anionic monomeric species, such as $[\text{Ca}(\text{HPA})]^-$, which would facilitate the interconnection among the highly packed CaO_8 polyhedra into the sheet.

The sheets contain two crystallographically independent Ca^{2+} atoms, Ca1 and Ca2, in eight-coordinated environments, with Ca–O bond distances ranging from 2.25(1) to 2.61(1) Å.

Figure 6a shows the connectivity modes between CaO_8 polyhedra and the HPA^{3-} ligands. Ca1 is bonded to three oxygens from two phosphonate groups, two oxygens from one carboxylate group, one oxygen from a second carboxylate group, the OH group (OH1), and one water molecule (Ow1). Ca2 binds to four oxygens from three phosphonate groups and to two other oxygens from two carboxylate groups. The coordination is completed by the hydroxyl group OH2 and a water molecule (Ow1). Each Ca1 polyhedron is surrounded by three Ca2 polyhedra, sharing face, edge, and corner, while Ca2 polyhedra only share one edge among them. One of the oxygen atoms from the phosphonate group (O5) is triply coordinated to one Ca1 and two Ca2, whereas oxygen O4 and the two carboxylate oxygens, Oc3 and Oc4, are doubly coordinated, linking Ca1 and Ca2 polyhedra. Only oxygen O6 and the hydroxyl group OH2 are linked to one single metal center. This uncommonly high metal–ligand connectivity results in a closed packing into the sheet.

On the other hand, the chains linking adjacent sheets, see Figure 6b, are composed of slightly distorted CaO_6 octahedra (Ca–O bond lengths between 2.27(1) and 2.41(1) Å). Each octahedron is linked to four $\text{H}_1\text{HPA}^{2-}$ ligands and two oxygen atoms from two carboxylates (Oc1). Each $\text{H}_1\text{HPA}^{2-}$ ligand bridges two Ca centers through the oxygens O1 and O2, which allows the extension of the chains along the c -axis. The third phosphonate oxygen is protonated and remains unbound. The connection of the CaO_6 octahedra to the sheets is arranged in the same way as the CaO_6 – CaO_8 linkage in the molecular trimer, see Figure 6b. The resulting 1D channels are occupied by three

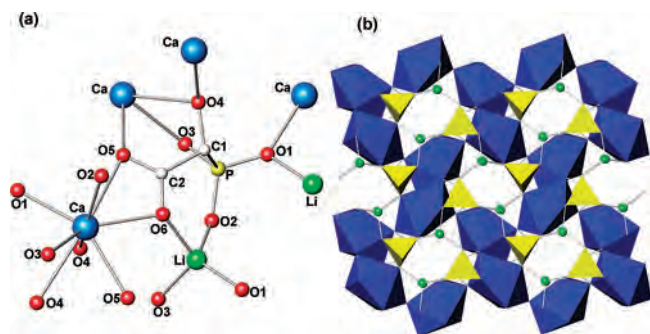


Figure 7. (a) Ball-and-stick view of the coordinated environment of calcium and lithium ions with atoms labeled for **4**, $\text{CaLi}(\text{O}_3\text{PCHOHCOO})$. (b) View, along the c -axis, of the 3D framework built from CaO_8 polyhedra sharing corners. Ca, large blue spheres; P, medium-size yellow spheres; C, white balls; O, red balls; Li, green balls; CPO_3 , yellow tetrahedra; CaO_8 , blue polyhedra.

water molecules (Ow2, Ow3, and Ow4), which strongly interact with each other through H-bonds ($\sim 2.54(1)–2.57(1)$ Å). The water molecule Ow3 is disordered along the network and interacts with the CaO_8 polyhedra by a H-bond. The remaining two water molecules, Ow2 and Ow4, are localized at the center of the channels interacting by hydrogen bonds with the $\text{H}_1\text{HPA}^{2-}$ group of the chains, but Ow4 is disordered (see Table S4, Supporting Information). As revealed by the thermogravimetric study, these hydration water molecules are completely removed at 260°C without appreciable structural modification. Finally, **3** was activated at 240°C , see above, in order to test its possible porous properties. Unfortunately, N_2 and CO_2 sorption isotherms gave a surface area close to $3\text{ m}^2\text{ g}^{-1}$. Therefore, $\text{Ca}_5(\text{O}_3\text{PCHOHCOO})_2(\text{HO}_3\text{PCHOHCOO})_2 \cdot 2\text{H}_2\text{O}$ did not display measurable porosity.

The lack of $\text{Ca–H}_3\text{HPA}$ compounds with one-dimensional chains, analogous to other M(II) hydroxyphosphonoacetates, may also be indicative of the different behavior for the studied system. Likewise, one-dimensional chain compounds are lacking for Cd^{2+} derivatives, a behavior that is related to the similarity in size for both metal ions [$r(\text{Ca}^{2+}) = 0.99$ Å, $r(\text{Cd}^{2+}) = 0.97$ Å]. The metal–ligand coordination mode, characteristic of the trimeric inorganic moieties, is no longer present in M(II) derivatives of metal ions of larger ionic radius than Ca^{2+} , such as Sr^{2+} and Ba^{2+} . In such cases, reactions conducted at room temperature lead to two-dimensional (Sr^{2+}) or three-dimensional (Ba^{2+}) frameworks, as a result of the condensation of single monomeric eight-coordinated or nine-coordinated complex species, respectively.¹⁷

The presence of lithium ions in the reaction mixture, at 180°C , led to the isolation of **4** with the stoichiometry $\text{CaLi}(\text{O}_3\text{PCHOHCOO})$. The powder pattern of **4** was indexed in a triclinic unit cell, and its structure was solved from laboratory XRPD data following an *ab initio* methodology. The basic bonding scheme is given in Figure 7a. The framework is built from CaO_8 polyhedra sharing corners and edges, with Ca–O bond distances ranging between $2.29(1)$ and $2.74(1)$ Å, and Li^+ ions in tetrahedral positions. Each Li^+ ion is bonded to three oxygens from three different deprotonated phosphonate groups (HPA^{3-}) and a fourth oxygen from a carboxylate group. Li–O bond lengths range from $1.93(1)$ to $2.00(1)$ Å. Ca^{2+} is coordinated to three oxygens from three different HPA^{3-} ligands, one OH group from a fourth HPA^{3-} ligand, and four oxygens from two HPA^{3-} bidentate ligands. The 3D framework of **4** is displayed in

Figure 7b with small channels running along the c -axis. However, porosity is not expected for this solid due to the quite small size of these channels.

Compound **5**, $\text{Ca}_2\text{Na}(\text{O}_3\text{PCHOHCOO})(\text{HO}_3\text{PCHOHCOO}) \cdot 1.5\text{H}_2\text{O}$, was obtained when the reaction was conducted at 180°C in the presence of Na^+ , added as NaOH to increase the initial pH in the range $2.0–7.2$. Single-crystal diffraction studies of plate-shaped crystals of **5** revealed that this compound crystallizes in the triclinic space group $P\bar{1}$. The content of the asymmetric unit is given in Figure 8a. The structure of **5** can be envisaged as a pillared framework built from negatively charged inorganic layers of calcium polyhedra and phosphonate groups, with Na^+ as charge-compensating cations (see Figure 8b). The free space left between pillars is occupied by water molecules. The organo-inorganic layer is formed by corrugated chains of alternated CaO_7 and CaO_6 dimers sharing edges (see Figure 8c). The Ca–O bond lengths range between $2.31(1)$ and $2.60(1)$ Å. Seven-coordinated Ca^{2+} (Ca1) is surrounded by four oxygens from three HPA^{3-} anions, two of them arising from a bidentate group, two oxygen from other two $\text{H}_1\text{HPA}^{2-}$, and an oxygen atom from the carboxylate group. Six-coordinated Ca^{2+} (Ca2) is surrounded by a strongly distorted octahedral environment of oxygens, and it is linked to five phosphonate groups, two $\text{H}_1\text{HPA}^{2-}$ and three HPA^{3-} anions. One of the latter species acts as a chelate and preserves the coordination mode, Ca–O–P–C–C–O–Ca six-membered ring, of **1** and **2**, reminiscent of the primitive building blocks used to generate these compounds. The sixth position is occupied by one carboxylate oxygen. One oxygen atom from each phosphonate groups, O1 and O7, respectively, bridges two adjacent metal centers thus making possible edge sharing between $\text{CaO}_7\text{–CaO}_6$ polyhedra. Edge sharing of the coordination polyhedra is carried out through the oxygen atoms O3 from two HPA^{3-} ligands (CaO_6 dimers) or through the oxygen atoms O6 from two $\text{H}_1\text{HPA}^{2-}$ ligands (CaO_7 dimers). The protonated oxygen, O5, from the phosphonate group is only coordinated to Ca1.

The carboxylate and hydroxyl groups of both $\text{H}_1\text{HPA}^{2-}$ and HPA^{3-} groups are pointing toward the interlayer region to interact with the Na^+ ions. The carboxylate group of the $\text{H}_1\text{HPA}^{3-}$ ligand acts as a bidentate ligand for Na^+ ions, through the oxygens O22 and O23, with bond distances of $2.75(1)$ and $2.40(1)$ Å, respectively. The carboxylate group from the HPA^{3-} ligand binds simultaneously to Ca^{2+} and Na^+ ions, through the oxygen O13 to Ca1 and through the oxygen O12 to two Na^+ ions. The seven-coordinated environment around Na^+ cations is completed by both hydroxyl groups and a water molecule, O1w. The second water molecule, O2w, is disordered within the narrow one-dimensional channels that appear between the pillars. In these channels, the water molecule establishes strong H-bonds with the oxygen from both carboxylate groups and with the oxygen atoms belonging to the hydroxyl group (O21), beside others longer interactions (see Table S5, Supporting Information).

Although both Ca^{2+} and Cd^{2+} have relatively similar structure-directing behavior, the crystal structure of **5** is different from that of the heterometallic sodium–cadmium hydroxyphosphonoacetate $\text{Na}_2[\text{Cd}_2\{\text{O}_3\text{PCH}(\text{OH})\text{CO}_2\}_2(\text{H}_2\text{O})_3] \cdot 2\text{H}_2\text{O}$. This may be tentatively explained in terms of the presence/absence of the trimer species as basic inorganic bricks. The more drastic experimental conditions employed for the synthesis of the Na–Ca derivative were sufficient to disrupt formation of the Ca_3 trimer and generate two new dimeric inorganic moieties.

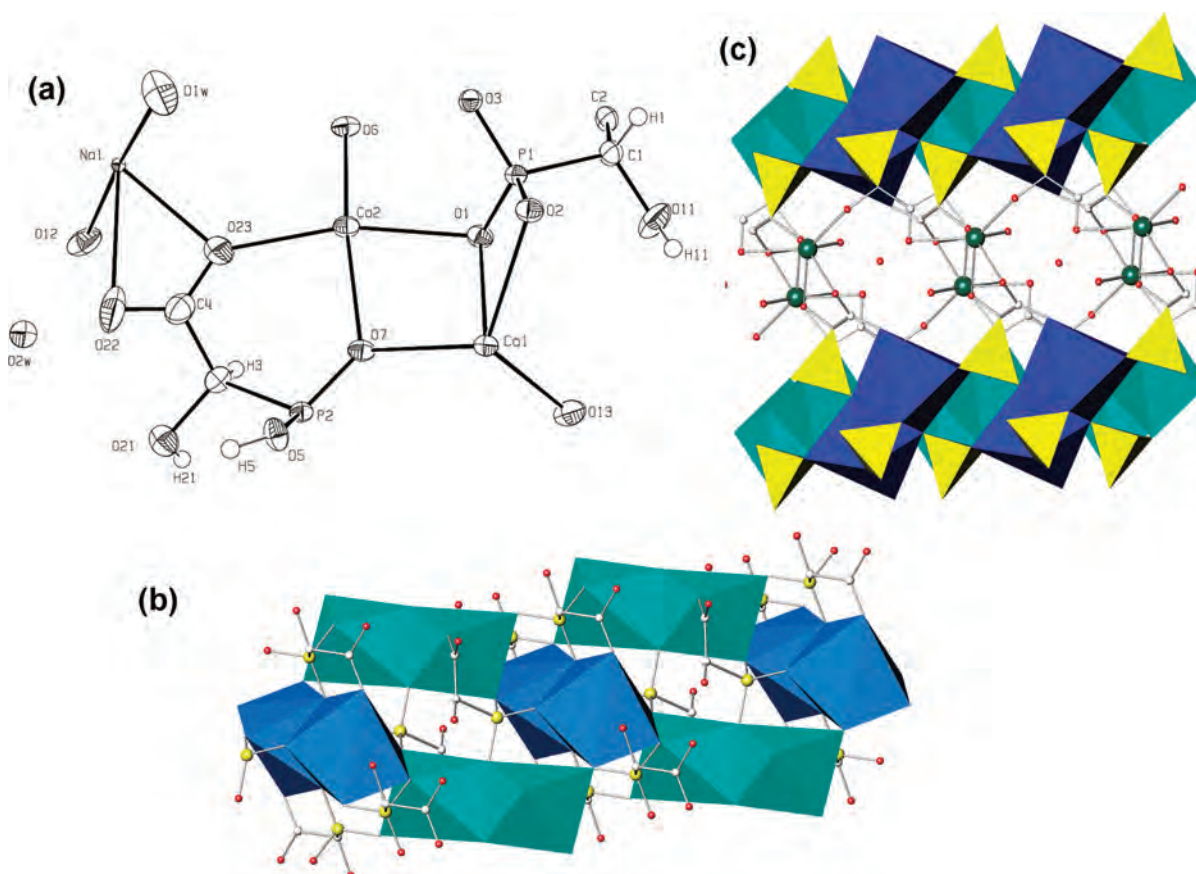


Figure 8. Crystal structure of **5**, $\text{Ca}_2\text{Na}(\text{O}_3\text{PCHOHCOO})(\text{HO}_3\text{PCHOHCOO}) \cdot 1.5\text{H}_2\text{O}$. (a) Asymmetric unit with the atoms labeled and the thermal ellipsoids shown at the 50% probability level. (b) Framework (polyhedra and ball–stick representation) along $[010]$. (c) Hybrid layer with chains of alternated CaO_7 and CaO_6 dimers. P, medium-size yellow spheres; C, white balls; O, red balls; Na, green balls; CaO_6 , shy-blue polyhedra; CaO_8 , blue polyhedra; CPO_3 , yellow tetrahedra; H atoms not shown for clarity.

There is also the possibility that the Na–Cd derivative is a sort of transient phase, resulting from a simple ion exchange of H^+ for Na^+ occurring in the framework of **2**, which then transforms into a new one, **5**, at higher temperature. In that case, a sodium–calcium hydroxyphosphonoacetate framework equivalent to that of the Na–Cd derivative may be anticipated to exist. Conversely, compounds of the isomorphous series $\text{NaM}\{\text{O}_3\text{PCH}(\text{OH})\text{CO}_2\}$ ($\text{M} = \text{Mg, Mn, Fe, Co, Zn}$)^{13a,14a} show a completely different 2D pillared framework with mixed layers built from MO_6 octahedra and NaO_5 pyramids sharing edges and corners, the Na/MO sheets being connected by HPA 3_{c}^- groups.^{13a}

Finally, the five Ca—H₃HPA crystal structures reported here are the first ones of this system. It is worth noting that there is a review dealing with alkaline earth metal phosphonates and carboxyphosphonates.^{8g} There are several calcium carboxylate and phosphonate derivatives, but next we discuss the crystal structures of two calcium carboxyphosphonates. The structure of calcium 2-phosphonobutane-1,2,4-tricarboxylate (Ca-PBTC) contains CaO₇ polyhedra arranged in zigzag chains.³¹ It is worth pointing out that the six-membered ring previously discussed in this paper is also present in Ca-PBTC. On the other hand, the crystal structure of calcium carboxymethylphosphonate contains infinite chains of CaO₈ polyhedra sharing edges, from oxygen of the phosphonates groups. These chains are located within the inorganic layers with the carboxylate groups pointing toward the interlayer space.³²

■ CONCLUSIONS

Herein, we described our recent efforts to structurally map the area of metal carboxyphosphonate hybrid materials, by systematically studying the structural motifs observed in products of the calcium–hydroxyphosphonoacetate system. The main findings of this study are outlined below:

- (1) Temperature plays a significant role in the outcome of the synthesis. In general, low-temperature syntheses (usually RT) lead to formation of less dense solids.
- (2) The presence of added small alkali metal ions (Li^+ , Na^+) cause significant structural changes in the resulting products. The resulting solids are much denser due to a higher dimensionality of the frameworks.
- (3) The reaction medium pH is an important determinant of the deprotonation state of hydroxyphosphonoacetic acid and, hence, of the metal– H_3HPA products obtained. As expected, syntheses in low pH regions (<4) result in the incorporation of the bis-deprotonated ligand into the final framework. Higher pH syntheses (>4) lead to formation of materials where the ligand exists in its trideprotonated state. There seems to be a direct relationship of ligand deprotonation and formation of “dense”, 3D structures.
- (4) A key structural finding shows that a trimeric inorganic moiety, “ $\text{Ca}_3(\text{O}_3\text{PCH}(\text{OH})\text{CO}_2)_2$ ” is a recurring structural brick present in the structures of all the Ca– H_3HPA hybrids described herein. HPA^{3-} ligands bond a central

octahedral Ca^{2+} through two pairs of oxygen atoms from the carboxylate and phosphonate groups forming two six-membered rings, $\text{Ca}-\text{O}-\text{C}-\text{C}-\text{P}-\text{O}-\text{Ca}$. This local arrangement allows the two external octacoordinated Ca^{2+} ions to bind the ligand through the OH group and the other carboxylate oxygen, forming a five-membered ring, $\text{Ca}-\text{O}-\text{C}-\text{C}-\text{O}-\text{Ca}$. Efforts to broaden the synthetic utility of the novel “ $\text{Ca}_3(\text{O}_3\text{PCH}(\text{OH})\text{CO}_2)_2$ ” brick are currently underway in our laboratories.

■ ASSOCIATED CONTENT

S Supporting Information. CIF files for all new structures, a photograph of the high-throughput system used, the thermogravimetric study for **3**, X-ray powder diffraction Rietveld plots for **2**, **3**, and **4**, some selected synthesis parameters for the high-throughput preparations, and H-bond network details for **1**, **2**, **3**, and **5**. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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